

MAYTECH VESC Manual V1.1

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1.2 MAYTECH manufactures VESCs according to the OBM from <u>http://vedder.se/</u> genuinely, even though the VESC hardware and firmware are the open source. MAYTECH does not change the electrical schematic diagram and PCB wiring and components version and the source codes. However, MAYTECH can not guarantee that there are not bugs in the official open source hardware & firmware. We suggest that the users make tests before using the products.

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II . FEATURES

◆ The hardware and software is open source. Since there are plenty of CPU-resources left, the customization possibilities are almost endless.

- ◆ STM32F4 32Bit ARM microcontroller.
- DRV8302 MOSFET driver / buck converter / current shunt amplifier.
- IRFS7530 MOEFETs.
- ◆ 5V 1.5A output for external electronics from the buck converter integrated on the DRV8302.
- ◆ Voltage: 8V 60V (3s to 12s LiPo).
- Current: Up to 240A for a couple of seconds or about 50A continuous depending on the temperature and

air circulation around the PCB.

- ◆ Firmware based on ChibiOS real time OS.
- ◆ PCB size: slightly less than 40mm x 60mm.
- Current and voltage measurement on all phases.
- Regenerative braking.
- DC motors are also supported.
- Sensored or sensorless operation.
- ◆ A GUI with lots of configuration parameters.
- ◆ Adaptive PWM frequency to get as good ADC measurements as possible.
- RPM-based phase advance (or timing/field weakening).
- ◆ Good start-up torque in the sensorless mode (and obviously in the sensored mode as well).
- The motor is used as a tachometer, which is good for odometry on modified RC cars.
- Duty-cycle control, speed control or current control.



- Seamless 4-quadrant operation.
- ◆ Interface to control the motor: PPM signal (RC servo), analog, UART, I2C, USB or CAN-bus.
- Wireless WII nunchuk (Nyko Kama) control through the I2C port. This is convenient for electric skateboards.
- Consumed and regenerated amp-hour and watt-hour counting.
- Optional PPM signal output. Useful when e.g. controlling an RC car from a Raspberry Pi or an android device.

◆ The USB port uses the modem profile, so an Android device can be connected to the motor controller without rooting. Because of the servo output, the odometry and the extra ADC inputs (that can be used for sensors), this is perfect for modifying an RC car to be controlled from Android (or Raspberry Pi).

- Adjustable protection against:
 - Low input voltage
 - High input voltage
 - High motor current
 - High input current
 - High regenerative braking current (separate limits for the motor and the input)
 - Rapid duty cycle changes (ramping)
 - High RPM (separate limits for each direction)
- When the current limits are hit, a soft back-off strategy is used while the motor keeps running. If the current becomes way too high, the motor is switched off completely.
- The RPM limit also has a soft back-off strategy.
- Commutation works perfectly even when the speed of the motor changes rapidly. This is due to the fact that the magnetic flux is integrated after the zero crossing instead of adding a delay based on the previous speed.

• When the motor is rotating while the controller is off, the commutations and the direction are tracked. The duty-cycle to get the same speed is also calculated. This is to get a smooth start when the motor is already spinning.

◆ All of the hardware is ready for sensorless field-oriented control (FOC). Writing the software is the remaining part. However, Many user not sure if FOC will have many benefits for low inductance high-speed motors besides running a bit quieter.

◆ Added acrylic conformal coating protects the VESC against moisture, dirt, dust, thermal shocks, and scratches that could corrode, short circuit, or otherwise damage the VESC. It also insulates against high-voltage arcing, shorts, and static discharges.

III. SOME NOTES BEFORE USING VESC

3.1 Both DC motors and BLDC motors can work with VESCs.

3.2 Please make sure your motors current/voltage is under VESC control. The VESC current/voltage range is 8-60V 50A continuous current.

3.3 The VESCs can work with the sensored motors and motors with encoders and sensorless motors.

3.4 Please check your speed signal type. The VESCs can accept such signals:

3.4.1 PPW: It is called PWM in RC industry.

- 3.4.2 ADC: It is called Voltage Signal in E-bike industry.
- 3.4.3 I2C: WII Remote Kama dongle.
- 3.4.4 UART: Mobile Bluetooth Adapter.

Moreover, you can use the USB or Can Bus to control the speed.

3.5 Please make sure if the power supply is from the batteries or the power adapters.



3.5.1 If the batteries are used, the Max. Discharge current must be higher than the motors Max. Current.

3.5.2 If the power adapters are used, we give you some advice:

3.5.2.1 Please use the linear adapter, not the switch adapter.

3.5.2.2 Please turn the breaking off, or the power adapter will be damaged, because the VESC outputs high voltage when regenerative braking occurs.

3.6 Download the APP or software "BLDC TOOLS" to your smart phones or computers. It is the GUI to adjust the VESC parameters.

3.6.1 Please make sure that the "BLDC TOOLS" version is same with the VESC hardware.

3.6.2 MAYTECH only offers the "BLDC TOOLS" for Windows OS. For Android or Linux or Mac OS, the users should compile it themselves, or download it from other websites.

3.7 The GUI screen shots and parameters are obtained from these platforms:

MTVESC50A VESC: Firmware version 2.18; Hardware Version 4.12; BLDC TOOLS for Windows OS; MTO6374 Motor KV 190, with Hall Sensor; MTSKR1512Wirelss remote controller: 1ms-2ms PPM

3.8 The VESC MTVESC50A default setting:

3.8.1 BLDC sensiorless mode

3.8.2 The speed signal is 1ms-2ms PPM. The motor starts one-way rotating when the pulse width is above 1.5ms. The Maximum speed is 2ms. The braking range is 1-1.5ms.

IV. POWER WIRES CONNECTION:

The VESC can be connected to the motor by soldering directly or with high quality connectors. Always use new connectors, which should be soldered carefully to the cables and insulated with heat-shrink tube. The maximum length of the battery pack wires shall be within 6 inches.

- Solder appropriate connectors to the battery wires.
- Insulate all soldering connectors with heat shrink tubes.
- Connect ESC to the motor wires.
- Controller Red and Black wires connects to battery pack Red and Black wires respectively.

Note : If the battery voltage is higher than 30V, there will be spark when the VESCs are connected with the batteries. So the XT60/XT90 anti-spark connectors are recommended.

\boldsymbol{V} . How to use a new vesc?

MTVESC50A VESCs default setting can make most BLDC motors work. Considering the safety, please connect the VESC with the PC first to check the parameters and make motor auto-detect.

5.1 Connect the VESCs to the motors and batteries.

The motors should be no-loaded. Connect the VESC to the PC via the USB cable when the VESC's red light turns off.

5.2 If it is the first time to connect the VESC with the PC, Windows will give you a reminder that the new hardware was found. Then Windows will install the the driver automatically. It will not install the driver again if Windows has installed it before.

5.3 The new added COM Port will be found in the Window Device Manager. It can be showed like this, COMX. The "X" can be different numbers.



5.4 Open BLDC Tools and choose the COMX, then click "connect". It shows green at the lower right corner when the connection successes.

Serial Connection		
COM4		
C Connect	VESC Firmware Version 2.18	Picture 5.4

5.5 Choose Motor Configuration >> Motor and click Read Configuration. It will read the VESC settings and check if the parameters are same with the below picture. If it is not same, please revise the parameters, then click Write Configuration to download the new parameters.

			LIMITS (DLDC UNLY) -			
Motor max	60.00 A	Image: A state of the state	Limit ERPM with nega	tive torque	400000 00	
Motor min (reg	en) -60.00 A	Min Min	ERPM		-100000.00	-
Batt max	60.00 A	Aax 🗧	ERPM		100000.00	-
Batt min (rege	n) -20.00 A		ERPM at full brake		300.00	-
Absolute max	130.00 A	Max	ERPM at full brake	in current control mode	1500.00	*
📝 Slow absolu	te max					
Temperature Li	mits	Vol	tage Limits			
MOSFET Start	80.00 °C	🚖 Min	imum input voltage	8.00 V		*
MOSFET End	100.00 ° C	🗧 Max	imum input voltage	57.00 V		*
Motor Start	80.00 °C	🚔 🛛 Bat	tery cutoff start	10.00 V		*
Motor End	100.00 ° C	🚔 Bat	tery cutoff end	8.00 V		*
Other Limits —						
Minimum duty c	ycle 0.005		🚔 Maximum duty cy	cle 0.950		*
lther Limits — Ninimum duty c	ycle 0.005		Auximum duty cy	cle 0.950		

Picture 5.5

5.6 Choose Motor Configuration >> BLDC and click Read Configuration. It will read the VESC settings and check if "Motor Type" is BLDC. Then click Start detection. The motor will rotate 3 seconds suddenly. Many parameters will be detected after the motor stops. Then click "Apply" to apply these parameters. If the motors does not rotate, it might be the connection problem with VESCs and motors, or the default setting is not suitable for the motor. In this case, please check the connection with VESCs and motors, or adjust the start-up current and the minimum rotate speed manually. Click Write Configuration to download parameters after the Motor detection is finished correctly.

r tonri	guration	App Configuration	on Res	ltime Data	BEMF Plot	Current H	lot	Terminal	Firmware	Rot
- Sen	sor Mode Sensorless	Sensored	Hybrid							
Sen	sorless				Sensorle	ess - Commu	tation	Mode		
Min	ERPM		150.00	×	Comm Mo	le	🍥 In	tegrate	🔘 Delay	
BR	ERPM		80000.0	0	Integra	tor Limit	62.00	1		*
Pha	se advance	at BR ERPM	0.80		Int Lim	it Min ERPM	1100.	00		*
Max	brake curr	ent at dir change	10.00		BEMF Cor	pling	600.0	10		*
Tab	le -1 荣	1 🔹 3 🔹 2	5	6 🕈	4 🔹 -1	Sensorle	ss ERP	M (hybrid m	nod 2000. 00	V
Tab	le -1 k	1	× 5		4 -1	Sensorle	ss ERP	M Quybrid m	nod 2000.00	•
Tab	le <u>-1 k</u>	1 🔹 3 🔹 2	× 5		4 -1	Sensorle	ss ERP	M (hybrid m	nod 2000.00	V
Tab Det Sta	le -1 🗼 ect Paramet art detecti	1 🖈 3 🖈 2 ers on Current 6.00 Min ERPM 600.		Detection r. Integrator J BEMF Couplin	4 -1 esults: limit: 82.19 ng: 903.85	Sensorle	ss ERP	M Quybrid m	nod 2000.00	
Tab Det St.	le -1 -	1 🔹 3 🔹 2 ers Current 6.00 Min ERPM 600. Low duty 0.05		Detection r Integrator J BEMF Couplin Hall sensor	4 -1 esults: Limit: 82.19 ng: 903.85 detection fai	Sensorle	ss ERP	M (hybrid m	nod 2000.00	

Picture 5.6

5.7 Choose App Configuration >> General and click Read Configuration. It will read the VESC settings and check if the parameters are same with the below picture. If it is not same, please revise the parameters, then click Write Configuration to download the new parameters. If the "APP to use" is revised, the parameters will be valid after the VESCs are re-started.

tor Configuration App Configuration Realtime Data	BEMF Plot	Current Plot	Terminal	Firmware	Roto
5 Settings 5 Controller ID 0	Rate (H	status over CAN - z)	500		* *
App to use (Changing this requires a reboot) No app FFM ADC VART FFM and VART ADC and VART Nunchuk NRF Custom user applica Timeout (when no control signal is received)	tion				
j Timeout (ms)	1000				•
Brake current to use when a timeout occurs (A)	0.00				*



5.8 Choose App Configuration >> PPM and click Read Configuration. If it is not same, please revise the parameters, then click Write Configuration to download the new parameters.

Settings PID max ERPM 15000.00	
Deadband 1.20	
Minimum Pulsewidth (ms) 1.50	
Maximum Pulsewidth (ms) 2.00	
🔽 Use Median Filter	
🔽 Safe Start	
Soft RPM limit (current mode only)	
ERPM limit start 0.00	A
ERPM limit end 0.00	
Multiple ESCs over CAN	
Enable Traction Control (current mode only) Traction Control	1 ERPM diff 3000.00 🗼
Display	

5.9 Connect the servo signal cable to the receiver and turn on the remote controller. Click Display, you will see that the VESCs have received the remote signal.

,	
V Display	
	57% Pulsewidth (ms):
	Picture 5.9

5.10 Push the remote joystick to high position and the motors rotate. Pull the joystick to the lowest position and the motors break.

At this moment, it proves that your VESCs and relative equipment are all good. You can continue to adjust other parameters.



$V\!I.$ Adjust vesc parameters

6.1 Motor Configuration

6.1.1 Motor

	Configuration	App Configuration	Realtime Data	BEMF Plot	Current Plot	Terminal	Firmware	Roto
	Motor Type BLDC DC Current Limits Motor max Motor min (reg	60.00 A 60.00 A 60.00 A	RPM I	Limits (BLDC C imit ERPM with GRPM GRPM	nly) A negative torqu	2	-100000.00	
	Batt max Batt min (rege	60.00 A	Max J	RPM at full b	vrake vrake in current	control mode	300.00	× *
	Absolute max 📝 Slow absolu	130.00 Å	V					
	-Temperatura Ii	mits	Volts	aga Timite —				
	Temperature Li	mits	Volta	age Limits —	-			
	-Temperature Li MOSFET Start	mits 80.00 °C	Volta Minin	age Limits num input volt	age 8.	00 V		
	Temperature Li MOSFET Start MOSFET End	mits 80.00 ° C 100.00 ° C	Volta Minin Maxin	age Limits num input volt num input volt	age 8. age 5'	00 V 7.00 V		▲ ▼ ▼
1110024	Temperature Li MOSFET Start MOSFET End Motor Start	mits 80.00 ° C 100.00 ° C 80.00 ° C	Volta Minin Maxin Batto	age Limits num input volt num input volt ary cutoff sta	age 8. age 5' urt 1(00 V 7.00 V 0.00 V		
11 1200	Temperature Li MOSFET Start MOSFET End Motor Start Motor End	mits 80.00 ° C 100.00 ° C 80.00 ° C 100.00 ° C	Volts Minin Maxin Batto Batto	age Limits num input volt num input volt ery cutoff sta	age 8. age 5 ^r art 1(1 8.	00 V 7.00 V 0.00 V 00 V		
Descrit	Temperature Li MOSFET Start MOSFET End Motor Start Motor End Other Limits -	mits 80.00 ° C 100.00 ° C 80.00 ° C 100.00 ° C	Volta Minin Maxin Batto	age Limits num input volt num input volt ery cutoff sta ery cutoff end	age 8. age 5' art 11 1 8.	00 V 7.00 V 0.00 V 00 V		

Picture 6.1.1

6.1.1.1 Motor Type: BLDC/DC/FOC

BLDC: Brushless Direct Current motor; Adjust speed via PWMDC: Direct Current Motor; Adjust speed via PWMFOC: Field-Oriented Control, is also called vector control and suitable for hub motors.

6.1.1.2 Current Limits:

Current Limits: The "Error" occurs and the red light flashes when the current exceeds the limits. The VESC will stop to output the signal. The negative sign means the reverse direction.

6.1.1.3 RPM Limits (BLDC Only) PWM:

Limit ERPM with negative torque :The power generation mode will be activated with high RPM. Note: ERPM= RMP*Pole/2

6.1.1.4 Temperature:

Please add NTC resistors to the motor if you want to get the accurate temperature of motors. Connect the motor with VESC via the hall sensor cable.

- *6.1.1.5* Voltage Limits: The limiting value for the voltage. Set the voltage limits of batteries to protect the battery and VESC.
- *6.1.1.6* Other Limits: Duty Ratio limits under BLDC PWM mode. It can restrict the Min. & Max. of RPM.2



6.1.2 BLDC

Sensor Mode				
💿 Sensorless 🔘 Sensored 🔘 B	(ybrid			
Sensorless		Sensorless - Commut	tation Mode	
Min ERPM	150.00	Comm Mode	🖲 Integrate 🛛 🔘 Delay	
BR ERPM	80000.00	Integrator Limit	62.00	*
Phase advance at BR ERPM	0.80	Int Limit Min ERPM	1100.00	*
Max brake current at dir change	10.00	BEMF Coupling	600.00	*
Table -1 🖈 1 🐳 3 🌩 2	5 6 4	i 🌩 -1 🌩 Sensorle	ss ERPM (hybrid mod 2000.00) 🌲
Table -1 🖈 1 🔹 3 🔹 2	× 5 × 6 × 4	4 🔹 -1 🖨 Sensorle	ss ERPM (hybrid mod 2000.00)
Table -1 - 1 - 3 - 2	<u>ν</u> 5 <u>ν</u> β <u>ν</u> 4	i	ss ERPM (hybrid mod 2000.00)
Table -1 - 1 - 3 - 2 Detect Parameters Start detection Current 6.00	A Detection result Integrator lim	ults: nit: 62.19	ss ERPM (hybrid mod 2000.00	
Table -1 - 1 - 3 - 2 Detect Parameters Start detection Current 6.00 Min ERPM 600.0	A Detection rest Integrator lim BEMF Coupling:	ults: mit: 62.19 : 903.85	ss ERPM (hybrid mod 2000.00	

Picture 6.1.2

6.1.2.1 Sensor Mode: Sensorless / Sensored /Hybrid

Start up with senor mode and switch to sensorless mode with a certain RPM. It is called Hybrid Mode.According to feedback signals from Sensor & Sensorless mode, VESC can measure the commutation time.

6.1.2.2 Sensorless:

Note: BR ERPM is the ideal Max. ERPM.

Note: Phase advance at BR ERPM is the phase advance the ideal Max. ERPM.

6.1.2.3 Sensorless Commutation Mode: Integrate/Delay

Integrate: The parameters of Integrator Limit/Int Limit Min ERPM/BEMF Coupling will be filled automatically with Detect Parameters. Click "Start detection" and "Apply". The parameters will be detected.

6.1.2.4 Hall Sensors:

The parameters of Table will filled automatically with Detect Parameters.

6.1.2.5 Detect Parameters:

Detecting parameters is very important when a new motor is used. Click "Start Detect" when the battery and VESC and motor are connected. The motor will rotate for 3 seconds to be detected. The parameters of Integrator limit / Int Limit Min ERPM / BEMF Coupling will be



obtained automatically after the detection. If the hall sensor is connected, the parameters of Hall Sensor Table will be detected as well.

Note: Please be careful when "Start Detect" starts up.

- Note: If the motor doesn't work with "Start Detect" clicked, please check the connection. Meanwhile, please try to adjust Current/Min ERPM/Low duty.
- Note: Please click "Apply" to save the parameters after the detection. The Click "Write configuration" to download the parameters to the VESC.
- Note: When Sensored or Hybrid Mode, even though the Hall Sensor Table can be detected automatically, there is deviation with the hall sensor installation position. We suggest to adjust the phase sequence manually to figure out the combination with the lowest current.

6.1.3 FOC

FOC(Field Oriented Control) makes the motor more smooth and less noise and even saving much power, but not all motors support FOC, please confirm it with your motor vendor. The FOC control algorithm involves professional knowledge and terms. Please take a look first before configuration.

Please detect motor parameters first and ditect $\lambda_{n} R_{n} L_{n} CC(TC Kp Ki)$ if you use FOC. The Hall Sensor Table should be detected as well if the Hall or Encoderare used.

	Configuration App Configuration Realtime I	ata BEMF Plot Current Plot Terminal Firmware Rot
	General	General (cont)
	Sensor Mode 💿 Encoder 💿 Hall 💿 Senso	rless F_SW and DTc F_SW: 20000 Hz 🊔 DTc: 0.080 HS 🌲
	Current Control Kp: 0.0300 🚔 Ki: 50.00	Speed Tracker Kp: 2000.00 🖨 Ki: 20000.00 🖨
	Encoder Ofs: 180.00 🚔 Rat: 7.00	Duty Downramp Kp: 10.00 🖨 Ki: 200.00 🖨
	Sensorless ERPM 2500.00 🖨 🔲 Invert En	coder Openloop RPM 1200.00 RPM
	Motor Parameters (for Sensorless and Hall Oper	ation) Sensorless Startup and Low Speed
	R: 0.01500 Ω 🚔 L: 7.00 μH 🌩 λ: 0.00245	50 🚖 Open Loop Hyst: 0.500 s 荣 Time: 0.500 s 🜩
	Observer Gain (x11 90.00 🚔 Calc (Red	1: L) D Current Injecti Duty: 0.000 🌻 Factor: 0.00 🌩
	- Hall Sensors	
1		
	Table 255 😴 255 😴 255 😴 255	😴 255 😴 255 😴
-		
	Detect and Calculate Parameters	
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω 🚖	L: 0.00 HH 🔿 Â: 0.00000000 🚖 🗛 🎝
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω Measure λ (Req: R) I: 6.00 A	L: 0.00 ₩H 🚔 λ: 0.00000000 🚔 Apply Duty: 0.50 🚔 RPM: 700.0 秦 ← To spin up for λ
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω $\stackrel{+}{\Rightarrow}$ Measure λ (Req: R) Calc CC (Req: R and L) TC: 1000.0 μ S $\stackrel{+}{\Rightarrow}$	L: 0.00 ⊬H
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω Measure λ (Req: R) Calc CC (Req: R and L) Detect Encoder	L: 0.00 μH ♠ Â: 0.00000000 ♠ Apply Duty: 0.50 ♠ RPM: 700.0 ♠ To spin up for λ Kp: 0.0000 ♠ Ki: 0.00 ♠ Apply
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω Measure λ (Req: R) I: 6.00 A Calc CC (Req: R and L) TC: 1000.0 μS Detect Encoder Measure I: 15.00 A Ofs: 0.00	L: 0.00 µH ↔ A: 0.00000000 ↔ Apply Duty: 0.50 ↔ RFM: 700.0 ↔ ← To spin up for A Kp: 0.0000 ↔ Ki: 0.00 ↔ Apply
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω + Measure λ (Req: R) I: 6.00 A + Calc CC (Req: R and L) TC: 1000.0 μS + Detect Encoder Measure I: 15.00 A + Detect Hall Sensors	L: 0.00 HH Duty: 0.50 KPM: 700.0 KPM: 700.0 Ki: 0.00 Ki: 0.00 Ki: 0.00 KPM: To spin up for λ Apply
	Detect and Calculate Parameters Measure R and L R: 0.00000 Ω Measure A (Req: R) I: 6.00 A Calc CC (Req: R and L) TC: 1000.0 µS Detect Encoder Measure I: 15.00 A Detect Hall Sensors Measure I: 15.00 P	L: 0.00 µH ↔ λ: 0.00000000 ↔ Apply Duty: 0.50 ↔ RFM: 700.0 ↔ ← To spin up for λ Kp: 0.0000 ↔ Ki: 0.00 ↔ Apply



6.1.3.1 Click "N	leasure λ"	when I / Duty / RPM ar	e fill	ed.	
Measure λ (Req: R)	I: 6.00 A	Duty: 0.50		RPM: 700.0	^{spin} Picture 6.1.3.1-1
Click "Apply" a	fter "λ" is c	detected. It will be filled	in "I	Measure R and L" and "Moto	r Parameters".
Detect and Calculate Paramet	ers 0.00000 Ω	± L: 0.00 μΗ ★ λ	: 0.0	0392300 🐥 Apply	<i>Picture 6.1.3.1-2</i>
-Motor Parameters (for Sens	orless and 1	Hall Operation)			
R: 0.00000 Ω	韋 L:	0.00 HH	*	λ: 0.003923	•
Observer Gain (x1M)	0.0	0	*	Calc (Req: L)	
6.1.3.2 Click "Measure They will be fill Detect and Calculate Parame	R and L" a ed into Mo	fter "λ" is filled. The R & otor Parameters automa	k L p itical	arameters will be detected, t lly.	hen click "Apply".
Motor Parameters (for	0.01699 Ω Sensorless	and Hall Operation)		00392300 - Apply	Picture 6.1.3.2-1
R: 0.01699 Ω 🚔 L:	18.02 µH	λ: 0.003923 🚔			
Observer Gain (x11 55.	49	Calc (Req: L)		Picture 6.1.3.2-2	
6.1.3.3					
Click "Cale CC"	, and TC / k	Kp / Ki will be detected,	ther	n click Apply.	
$\begin{tabular}{ c c c c c c c c c c c c c c c c c c c$	1000.0 µS	★ Kp: 0.0180 ★ Ki	: 16.	99 束	<i>Picture 6.1.3.3</i>
<i>6.1.3.4</i> Genera	I				

Current Control : P/I value under current control mode.

Encoder: Encoder parameters.

Sensorless ERPM: Sensorless mode will be activated when ERPM is higher than the value you set.

6.1.3.5 General(Cont) : General(Cont) Speed Counter setting.

 $\ensuremath{\mathsf{F}}\xspace_{\ensuremath{\mathsf{SW}}\xspace}$ and Dtc: Sampling frquency and Deadband time.

Speed track: P/I value of speed track.

Duty downramp: P/I value of Duty downramp.

Open RPM : The open-loop control is activated when the ERPM is higher than the value you set. Motor Parameters (for Sensorless and Hall Operation)setting , please refer to 6.1.3.1-6.1.3.3

6.1.3.6 Sensorless Startup and Low Speed:

Open Loop: hysteresis and time

D Current Injection: D-axis is DC component axis in the stator and with the same direction of rotor field. It can better detect the rotor position with current injection.



6.1.4 Advance

6.1.4.1 PWM mode (DC and BLDC only)

The PWM mode and Synchronous control is more stable than Bipolar control, but the response is slower. Nonsynchronous is not recommended.

6.1.4.2 Current control

6.1.4.3 Backoff and ramping (DC and BLDC only) : Backoff and ramping parameters

6.1.4.4 Speed Control

6.1.4.5 Position Control

6.1.4.6 Misc

6.1.4.7 Hall/encoder Port mode

	App config	I action Real (Ime	Data Di	1100	oureat 110t	Termina		10
IOTOH	- FWM mode (DC and BLDC only) 🔵 Nonsynchronous	-HISW (Not	recommend	led)			
	Current control			Backoff	and ramping (DC a	and BLDC	only)	
5	Startup boost (BLDC only)	0.010	*	Duty ran	np step (at 1 kHz))	0.0200	*
•	Min current	1.00	-	Max curi	rent ramp step (at	t 1 kHz)	0.0400	*
	Gain (BLDC and DC only)	0.00460	-	Current	backoff gain		0.5000	*
				Speed li	imit ramp step		0.00050	* *
	Speed control			-Positior	n control			
	KP	0.00010		KP		0.0300	00	*
	КI	0.01500	* *	ĸī		0.000	00	*
	KD	0.00000		KD		0.0004	10	*
	MIN ERPM	900.00	▲ ▼	Angle di	ivision	1.00		-
	Misc	Hall/enc	oder port m	node				
	Fault stop time 3000 ms	🔶 🔘 Hall	sensors 🥘) AS5047/A	S5048 SPI			
	Encoder Counts 8192	ABI e	ncoder					





6.1.5 Description: Users can take notes here.

BLDC	Tool	_		_	
Motor	Configuration	App Configuration	Realtime Data	BEMF Plot	Current Plot
lotor	Standard 🔻	Undo Redo Cut	Copy Paste	Link Bold	Italic I
-	1				
BL					
FOC					
ranced					
Ρų					
iption					
Descr					

6.2 App Configuration : App Configuration input method

lotor	Configuration App Configuration Realtime Data	BEMF Plot	Current Plot	Terminal	Firmware	Roto:
General	Settings Controller ID 0	Rate (H	status over CAN z)	500		A V
E L	App to use (Changing this requires a reboot)					
_	🔘 No app 💿 PPM 💿 ADC					
¥0C	VART O PPM and VART O ADC and VART					
	🔘 Nunchuk 🔘 NRF 🛛 🔘 Custom user applica	tion				
UARI	Timeout (when no control signal is received)					
沟	Timeout (ms)	1000				* *
Nunch	Brake current to use when a timeout occurs (A)	0.00				×
84						
2						





6.2.1 General

App to use is important parameters for the VESC.



Select the input signal source, and you can control VESC with corresponding signal. (Please refer to 3.4) Then click Write Configuration. It will work after the VESC is restarted.

6.2.2 PPM: RC Model receiver signal, as well as PWM signal, controls the signal input with servo cables.



Picture 6.2.2-1

Lonriguration App Configuration Realtime Data	DEMF flot Current flot ierminal firmware	Koto V					
Control mode							
Disabled Duty cycle	💿 Duty cycle no reverse 🔘 Current						
🔘 Current no reverse 🔘 Current no reverse with br: 🔘 PID speed control 👘 PID speed control no rever:							
Settings							
PID max ERPM	15000.00						
Deadband	0. 15						
Minimum Pulsewidth (ms)	1.00						
Maximum Pulsewidth (ms)	2.00						
📝 Use Median Filter							
🔽 Safe Start							
Soft RPM limit (current mode only)							
ERPM limit start	0.00	A V					
ERPM limit end	0.00	A V					
Multiple ESCs over CAN							
	T C 3 TDM 11 CC 2000 00						
Enable Iraction Control (Current mode only)	Iraction Control ERFM diff 3000.00	v					
🔽 Display							
	57% Pulsowidth (ms):						



6.2.2.1 Control Mode:

Duty cycle / Duty cycle no reverse: Speed control

Current / Current no reverse / Current no reverse with Brake : Control the output current, and have the effect similar to torque control.

PID Speed control / PID Speed control no reverse: It is controlled by PID parameters when the speed changes. The PID parameters can be adjusted via "Motor Configuration--Speed Control".

6.2.2.2 Setting:

PID max ERPM: the maximum ERPM at "PID speed control/ PID speed control no reverse".

Deadband: It means the dead zone of receiver PPM with unit "ms". Please set it to 0.2ms when you use Maytech remote controller.

Minimum Pulsewidth (ms): The PPM signal pulse width with the lowest speed. Please set it to 1.5ms when you use Maytech remote controller.

Maximum Pulsewidth (ms): The PPM signal pulse width with the highest speed. Please keep the default setting (2.0ms) when you use Maytech remote controller.

User Median Filter: The filter can remove the interference of PPM signal.

Safe Start: Prevent the damage with sudden start-up.

6.2.2.3 Soft RPM limit (current mode only) : To prevent danger from the high no-load speed.

6.2.2.4 Multiple ESCs over Can: To keep torques same when there are multiple ESCs working in harmony via Can Bus.

6.2.2.5 Display : To display the Duty of PPM signal

6.2.3 ADC: The voltage signal and control signal are input from ADC and ADC2 of the P3 Port. The ADC and ADC2 can input analog signal or switch signal.

Configuration App Configuration	n Realtime Data BEMF Plot	Current Plot	Terminal	Firmware	Ro
Control mode Disabled Current Current norev butto Current Current	nt 💿 Cwrrent center nt norev ADC2 💿 Duty cycle	 Current butto Duty cycle co 	on 🔘 Cur enter 🔘 Dut	rrent norev ty cycle but	cent. ton
Settings Update Rate 500 Hz 束 Deadband 0.15 束	Minimum Voltage 0.90 V 🚖 Maximum Voltage 3.00 V 🗼	✔ Use Filter 📃 ✔ Safe Start] Invert Volt	tage	
Buttons Invert reverse button Invert cruise control button	The cruise control butt speed while pressed whe no throttle is given. T reverse the throttle wh control modes is used.	con will main en current co The reverse b hen one of th	tain the ntrol is utton is e corresp	current used and used to onding	4 III
. Saft PPM limit (avvrant mada	When only the ADC app i	s used, the	TX pin is	used for	Ŧ
ERPM limit start 0.00	only)		ERPM limit e	nd 0.00	* *
Multiple ESCs over CAN	rent mode only)	Traction Con	trol ERPM di	ff 3000.00	Å
Display			0% ADC	(V):	Ī
			_		

Picture 6.2.3-1





Picture 6.2.3-2

6.2.3.1 Control Mode:

Current / Current center / Current Button/ Current no rev center/Current no rev button/Current no rev ADC2 :Inputting the voltage analog via ADC or ADC2 can control the magnitude and direction of the current output. It seems like the effect caused by torque control.

Duty cycle/Duty cycle center/Duty cycle button : Inputting the voltage analog via ADC or ADC2 can control the value and direction of speed.

6.2.3.2 Setting:

Update Rate: ADC(transition of digital and analog) sampling frequency.

DeadBand: It means the dead zone of voltage. To avoid interference, it can be only recognized by VESCs when the voltage change range is larger than Deadband.

Minimum Voltage / Maximum Voltage : It means the minimum or maximum of input voltage signal.

6.2.3.3 Button:

Instructions of the "Button" in Current Button/Current no rev button/ Duty cycle button mode: The cruise control button will maintain the current speed while pressed when current control is used and no throttle is given. The reverse button is used to reverse the throttle when one of the corresponding control modes is used.

When only the ADC app is used, the TX pin is used for the cruise control button and the RX pin is used for the reverse button. When the ADC and UART apps are used at the same time, the servo input will be used as the button. In this case it will be used for the reverse button when a control mode with button is selected, otherwise it will be used for the cruise control button.



6.2.3.4 Soft RPM limit (current mode only): To prevent danger from the high no-load speed.

6.2.3.5 Multiple ESCs over Can: To keep torques same when there are multiple ESCs working in harmony via Can Bus.

tor Configuration	App Configuration	Realtime Data	BEMF Plot	Current Plot	Terminal	Firmware	Roto: 🖣
Settings							
Baud rate			115200				
2							
5							

Picture 6.2.3.5

6.2.3.4 Setting: UART Port - Baud rate.

6.2.4 Numchuk: WII Numchuk -parameters of the remote controller

Control mode					
🔘 Disabled 🔘 Curren	nt 💿 Current with re	everse			
Settings					
Deadband	0.15	🚔 Positive 1	ramping time constant	. 0.90	-
ERPM limit start	150000.00	🗧 Negative 1	ramping time constant	: 0.30	-
ERPM limit end	200000.00	🚔 ERPM/S inj	out in cruise control	. 3000.0	
Multiple ESCs over (CAN				
Enable Traction Con	itrol		Traction Contr	ol ERPM diff 30	00.00
Display					
Display					0%
Display					0%
Display This has been tes	ted with the wir	eless Nyko Kama	a nunchuk. The 1 The versio on th	receiver can	ox be
Display This has been tes connected directly for acceleration/	ted with the wir y to the I2C por braking. The but	reless Nyko Kama t on the ESC. f tons have the f	a nunchuk. The m The y-axis on th following functi	receiver can ne joystick ions:	ox be is used
Display This has been tes connected directly for acceleration/	ted with the wir y to the I2C por braking. The but	eless Nyko Kama t on the ESC. f tons have the :	a nunchuk. The n The y-axis on th following functi	receiver can he joystick lons:	ox be is used
Display This has been test connected directly for acceleration/I C-Button:	ted with the wir y to the I2C por braking. The but f the C-button i	eless Nyko Kam; t on the ESC. 7 tons have the ; s pressed the	a nunchuk. The m The y-axis on th following functi ESC will mainta	receiver can ne joystick lons: ail the curr	ox be is used
Display This has been test connected directly for acceleration/ C-Button: Cruise control. It speed with a PID	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th	reless Nyko Kam t on the ESC. f tons have the : s pressed, the he joystick can	a nunchuk. The m The y-axis on th following functi ESC will mainta still be used t	receiver can he joystick ions: hil the curr to accelerat	ox be is used rent e and
Display This has been test connected directly for acceleration/ C-Button: Cruise control. It speed with a PID of brake, but as soon	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th n as it is retur	reless Nyko Kama ton the ESC. tons have the : s pressed, the ne joystick can rned to the cen	a nunchuk. The n The y-axis on th following functi ESC will maints still be used t ter position the	receiver can he joystick ions: hil the curr to accelerat e new speed	os is used rent e and will be
Display This has been tes connected directly for acceleration/ C-Button: Cruise control. I: speed with a PID o brake, but as soon maintained, as loo	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th n as it is retur ng as the C-butt	eless Nyko Kama t on the ESC. T tons have the s s pressed, the joystick can rned to the cent on remains pres	a nunchuk. The n The y-axis on th following functi ESC will maints still be used t ter position the ssed.	receiver can ne joystick lons: ail the curr to accelerat e new speed	t be is used ent e and will be
Display This has been test connected directly for acceleration/I C-Button: Cruise control. If speed with a PID - brake, but as soon maintained, as low Z-Button:	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th n as it is retur ng as the C-butt	eless Nyko Kama t on the ESC. 7 tons have the : s pressed, the poystick can rned to the cent on remains pres	a nunchuk. The m The y-axis on th following functi ESC will maints still be used t ter position the ssed.	receiver can ne joystick ions: ail the curr to accelerat e new speed	t be is used ent e and will be
Display This has been test connected directly for acceleration/I C-Button: Cruise control. It speed with a PID - brake, but as soon maintained, as low Z-Button: The Z-button is us	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th n as it is retur ng as the C-butt sed to change th	eless Nyko Kam t on the ESC. f tons have the f s pressed, the joystick can ned to the cen on remains pres	a nunchuk. The m The y-axis on th following functi ESC will mainta still be used t ter position the ssed. the motor if re	receiver can ne joystick tons: ail the curr to accelerat e new speed everse is	os is used rent e and will be
Display This has been test connected directly for acceleration/I C-Button: Cruise control. It speed with a PID of brake, but as soon maintained, as low Z-Button: The Z-button is us activated. Withou	ted with the wir y to the I2C por braking. The but f the C-button i control loop. Th n as it is retur ng as the C-butt sed to change th t reverse, Z has	reless Nyko Kam of on the ESC. T tons have the s s pressed, the ie joystick can rned to the cen on remains pres de direction of no effect.	a nunchuk. The r The y-axis on th following functi ESC will mainta still be used t ter position the ssed. the motor if re	receiver can he joystick ions: hil the curr to accelerat e new speed	os is used rent e and will be



6.2.5 NRF: Parameters of the Bluetooth receiver.

0	BLDC	Tool
	Motor	Configuration App Configuration Realtime Data B
	NRF Nunchuk VART ADC FFM General	Speed ② 250K ◎ 1M ◎ 2M Power ③ -18 dBm ◎ -12 dBm ◎ -6 dBm ◎ 0 dBm CRC ④ 1 Byte ◎ 2 Byte Ack Retry ☑ Use Ack Retries 3 ♀ Delay 250 µs ▼ Channel 76 ♀ 198 ♀ 199 ♀ 0 ♀

6.2.6 GUI control

ontrol	Plot and Sample			
Control				
0.20	Duty			
15000	RPM		Control Plot	and Sample
3.0 Å	🔹 🗌 Current		BEMF and Curr	ent Sampling —
3.0 Å	🔹 🖉 Brake		Now	At start
0.000	Position		Samples	1000 🚔
📝 KB C	trl I: 3.0 A		Decimation	1
	Full Brake		Fs for FFT	40000 🚖
			-Plot Control -	
			📝 HZoom	🔽 VZoom
eleas	se Motor (B	SC)	Rescale	Replot



6.2.6.1 Contorl

In the condition of App Configuration, please set "Disabled" in PPM, ADC and Numchuk first. Then the interface will work.

Set the Duty value. Click "Duty" and the value is saved. The motor will rotate as the speed value you set.

Set the RPM value. Click "RPM" and the value is saved. The motor will rotate as the RPM value you set.

Set the Current value. Click "Current" and the value is saved. The motor will rotate as the Current value you set.

Set the Brake value. Click "Brake" and the value is saved. The motor will stop during rotating when you click "Brake".

Set the Position value. Click "Position" and value is saved . The motor will rotate as the Position value you set.

Note 1: The speed or current can not exceed the Max. Values of Motor Configuration.

Note2: If any function is activated, the motor will rotate until the next order is received. Click "Release Motor" and the motor stops.

6.2.6.2 Plot and Sample

This function is not tested yet and will be available in the near future.